

# Safety, cost and environmental impact of reprocessing low and moderate risk single-use medical devices: a systematic review

## Sicherheit, Kosten und Umweltauswirkungen der Wiederaufbereitung von Medizinprodukten für den Einmalgebrauch mit geringem und mittlerem Risiko: eine systematische Übersicht

### Abstract

**Objectives:** Estimate the safety, financial and environmental impacts of reprocessing low and moderate risk single-use medical devices (SuMDs).

**Methods:** Systematic review (PROSPERO ID: CRD42022365642) of primary studies of patients receiving reprocessed low and moderate risk SuMDs (non-critical and semi-critical medical devices a and b) versus first use of otherwise identical SuMDs. Items were sourced via database and supplemental searching. Results were reported by device risk class, included studies were quality appraised, and primary outcomes: direct patient safety; direct and indirect financial costs; environmental impacts, were Grade of Recommendation, Assessment, Development and Evaluation (GRADE) assessed following narrative synthesis.

**Results:** Ten studies examined 10 devices across three categories of risk class I devices: external fixator devices (n=3 studies), compression sleeves (n=2), and pulse oximeters (n=1) and three categories of risk class II devices: ophthalmic devices (n=1), surgical instruments for grasping and cutting (n=1) and endoscopic and laparoscopic devices (n=5 studies, 5 devices).

There were no significant differences in the odds of primary safety outcomes across the two device types contributing data. The only study contributing primary financial impact data reported no statistically significant difference in savings for new versus reprocessed devices (p=0.340). Reprocessing reduced global warming (n=2 studies) and increased human health impacts (n=1) across the four device types contributing data. The certainty of safety and cost evidence was very low.

**Conclusions:** Safety monitoring systems where SuMD reprocessing is permitted are required. Reprocessing costs should be estimated using appropriate methodologies and research is needed to ensure that life cycle assessment study designs can be better utilised to inform decision-making.

**Keywords:** reprocessing single-use devices class I, reprocessing single-use devices class II, endoscopic devices, laparoscopic devices, ophthalmic devices, surgical instruments, external fixators, stockings, compression sleeves, pulse oximeters, patient safety, costs, environmental impacts

### Zusammenfassung

**Zielsetzung:** Abschätzung der Sicherheit, finanzieller und Umweltauswirkungen der Wiederaufbereitung von Medizinprodukten für den Einmalgebrauch mit geringem und mittlerem Risiko (SuMDs).

Niamh McGrath<sup>1</sup>

Catherine Waldron<sup>1</sup>

Ailish Farragher<sup>1</sup>

Áine Teahan<sup>1</sup>

Leila Keshtkar<sup>1</sup>

Julie Polisena<sup>2</sup>

Francesco Tassarolo<sup>3,4</sup>

1 Evidence Centre, Health Information and Evidence Directorate, Health Research Board, Dublin, Ireland

2 Health Technology Assessment Division, International Federation of Medical and Biomedical Engineering, Ottawa, Canada

3 Department of Industrial Engineering, University of Trento, Trento, Italy

4 Healthcare Research and Innovation Program, Bruno Kessler Foundation, Trento, Italy

**Methode:** Systematische Überprüfung (PROSPERO ID: CRD42022365642) von Primärstudien über Patienten, die wiederaufbereitete SuMDs mit niedrigem und mittlerem Risiko (unkritisch und semikritisch a and b) erhalten haben, im Vergleich zur Erstverwendung von ansonsten identischen SuMDs. Die Artikel wurden über eine Datenbank- und Ergänzungssuche beschafft. Die Ergebnisse wurden nach Geräte-Risikoklasse angegeben, die Qualität der eingeschlossenen Studien wurde bewertet, und die primären Ergebnisse – direkte Patientensicherheit, direkte und indirekte finanzielle Kosten sowie Umweltauswirkungen - wurden nach einer narrativen Synthese nach dem GRADE-System (Grade of Recommendation, Assessment, Development and Evaluation) bewertet.

**Ergebnisse:** Zehn Studien untersuchten 10 Produkte aus drei Kategorien der Risikoklasse I: externe Fixateure (n=3 Studien), Kompressionsmanschetten (n=2) und Pulsoximeter (n=1) und drei Kategorien von Produkten der Risikoklasse II: ophthalmologische Produkte (n=1), chirurgische Instrumente zum Greifen und Schneiden (n=1) und endoskopische und laparoskopische Produkte (n=5 Studien, 5 Produkte).

Zwischen den beiden Produkttypen gab es keine signifikanten Unterschiede in der Wahrscheinlichkeit der primären Sicherheitsauswirkungen. Die einzige Studie, die Daten zu den primären finanziellen Auswirkungen beisteuerte, meldete keinen statistisch signifikanten Unterschied bei den Einsparungen zwischen neuen und wiederaufbereiteten Medizinprodukten. Die Wiederaufbereitung reduzierte die globale Erwärmung (n=2 Studien) und erhöhte die Auswirkungen auf die menschliche Gesundheit (n=1) bei allen vier Produkttypen. Die Evidenz in Bezug auf Sicherheit und Kosten war sehr gering.

**Schlussfolgerungen:** Sofern die Wiederaufbereitung von SuMDs erlaubt ist, sind Sicherheitsüberwachungssysteme erforderlich. Die Wiederaufbereitungskosten sollten mit Hilfe geeigneter Methoden geschätzt werden, und es sind Forschungsarbeiten erforderlich, um sicherzustellen, dass Studien zur Lebenszyklusbewertung besser zur Entscheidungsfindung genutzt werden können.

**Schlüsselwörter:** Wiederaufbereitung single-use Medizinprodukte Klasse I, Wiederaufbereitung single-use Medizinprodukte Klasse II, laparoskopische Medizinprodukte, endoskopische Medizinprodukte, ophthalmologische Medizinprodukte, chirurgische Instrumente, externe Fixateure, Kompressionsstrümpfe, Kompressionsmanschetten, Pulsoximeter, Patientensicherheit, Kosten, Nachhaltigkeit

## Introduction

Single-use medical devices (SuMDs) are intended by their manufacturers to be used once and then discarded. In an effort to mitigate the costs [1] and environmental footprint [2] of health care, SuMDs reprocessing is practiced globally [1], [3], [4]. Reprocessing, a process carried out on a used device to allow its safe reuse, involves cleaning, disinfection, sterilisation and related procedures, as well as testing and restoring the safety and performance of the used device [3]. There are no requirements for manufacturers to prove that a device cannot be reprocessed [1] and reprocessing industry stakeholders in Europe have estimated that 16% of devices labelled as being for “single-use” may technically be safe and effective to reprocess for a limited number of times [4]. However, adverse events associated with reprocessing have been reported [1].

Regulating SuMD reprocessing could reduce the risk of reprocessing related adverse events. Regulation likely reduces the volume of in-house (health facility) reprocessing due to the high cost and staff education and training implications of implementing regulatory standards [2]. In turn, it may reduce the number of SuMDs reprocessed, as seen in Germany and Australia [1]. Regulation may also inform the types of SuMDs reprocessed. For example, since 2000, the FDA has approved the reprocessing of over 100 SuMDs in the USA [5], with lower risk SuMDs (i.e. those which do not come into contact with the bloodstream or other sterile areas of the body), the most frequently reprocessed there [5].

That regulated reprocessing reduces the volume of in-house reprocessing raises questions about the cost-effectiveness of SuMD reprocessing under regulated conditions. Generally, greater financial savings would be expected from high-risk devices compared to low and moderate risk devices as their more complex designs

make them more expensive to produce [6]. The European reprocessing industry [4] and available systematic review evidence [7], [8] are consistent in reporting that savings could differ by device. Potential saving estimates are frequently cited as 90% when reprocessing is undertaken at a health facility and 50% when reprocessing is undertaken by a third-party reprocessing company [4]. To date, the scientific literature has been unable to confirm these estimates whereby available systematic reviews could not establish the cost-effectiveness of reusing SuMDs due to an inconclusive evidence base and a paucity of high-quality, appropriately designed studies [7], [8]. Life cycle assessment studies, which examine the environmental impact of a medical device from its development to disposal, demonstrate that SuMDs typically result in higher petrochemical use and global greenhouse gas emissions compared with reusable alternatives [9], [10]. However, it is not yet known whether reprocessing and reusing these SuMDs is more environmentally beneficial than their one-time use and subsequent disposal.

## Objectives

As part of efforts to keep the EU Medical Device Regulation (MDR) legislative decision adopted by Ireland under review, the Health Research Board completed an evidence review requested by the Department of Health in Ireland on the safety, financial costs and environmental impacts of reprocessing SuMDs. The current article presents the findings of the systematic review of risk class I and risk class IIa and IIb devices.

The aims of this review are to:

- Identify the risk class I and II SuMDs safe to reprocess in line with the 2017 EU medical device regulation and other related approaches, and
- Synthesise the safety, financial and environmental consequences of risk class I and II SuMDs reprocessing in line with the 2017 EU medical device regulation and other related approaches as well as any differences across SuMDs types.

## Methods

### Review design

A systematic review was conducted [11] and reported according to the Preferred Reporting Items for Systematic Reviews and Meta-Analyses (PRISMA) criteria [12], [13]. Where appropriate, procedures were consistent with guidance on systematic reviews with cost and cost-effectiveness outcomes [14]. The original study protocol was registered on the International Prospective Register of Systematic Reviews (PROSPERO) (ID: CRD42022365642). In this article, we present the results of human studies of risk class I and II SuMDs only. A report of risk class III devices has been published already [15].

## Literature search strategy

We searched the following bibliographic databases from their inception: EMBASE, MEDLINE (Ovid platform), Dimensions, and the Cochrane Library. The peer-reviewed search strategy, using National Library of Medicine's medical subject headings (MeSH), and keywords, centred on five concepts: single-use medical devices; reprocessing; safety and/or adverse outcomes; cost and cost-effectiveness; and environmental impacts.

Supplementary (i.e. reference and citation checking of included studies and relevant systematic reviews), and grey literature (i.e. government and regulatory authority websites; trial registers; Google.com and Google Scholar search engines [results 1–200] searches were also performed.

We limited the search to English and German language documents, owing to Germany's experience in SuMDs reprocessing. Searches were undertaken between 25 July and 23 September 2022 and updated in January 2024. The search strategy is available in Attachment 1.

## Eligibility criteria

The eligibility criteria were defined using the Population Intervention Comparison Outcomes Study design (PICOS) framework (Table 1). SuMDs included devices and purpose-built components thereof exposed to human cells, bacteria and/or viruses. Reprocessing was defined using European legislation as “a process carried out on a used device in order to allow its safe reuse, including cleaning, disinfection, necessary sterilisation and related procedures, as well as testing and restoring the technical and functional safety of the used device” [16], with a similar definition employed in medical device research [17]. To ensure health system comparability, primary studies of any healthcare facility using reprocessed SuMDs in Organisation for Economic Co-operation and Development (OECD) or EU member states only were eligible. Studies must have included at least one type of primary outcome of interest and compared outcomes with first use of the same SuMD. We did not include systematic review studies as we were uncertain that the evidence included in the reviews would reflect reprocessing as defined in our study [7], [8].

## Article selection

Following deduplication in EndNote, two of three possible screeners (NMG, LK, CW) screened each item in EPPI Reviewer at title and abstract and again at full-text screening stages. Disagreements were resolved by consensus at both stages. Where individual study eligibility was unclear due to missing information at full text screening stage, study authors were contacted to seek clarification. If study authors did not respond within two weeks after the initial email, and one week after a reminder email, the study was excluded.

**Table 1: Systematic review eligibility criteria**

Element	Inclusion	Exclusion
<b>Population</b>	Single-use medical devices, or purpose-built components thereof, contaminated from clinical use on human patients or artificially using human bacteria, viruses, etc.	Single-use medical devices contaminated from clinical use in non-human patients
<b>Intervention</b>	A newly developed or established reprocessing method which involved device cleaning, disinfection, sterilisation, or related procedures, and device function and safety testing Contaminated devices were exposed to one or more reprocessing cycles	Reprocessing of reusable medical devices Reprocessing of single-use components of otherwise reusable medical devices It is unclear whether the reprocessing involved both the cleaning and related procedures as well as the function and safety testing aspects For studies with multiple reuse cycles, devices reused on the same person (i.e. single-person reuse)
<b>Comparator</b>	New SUMDs used once in a single patient Manufacturer specifications for device sterilisation, safety, and functioning	Reusable device alternative of a single-use medical device (e.g. the same device made from different materials) Contaminated devices which have not yet been reprocessed
<b>Outcome(s)</b>	Device function and safety: Device sterility, device degradation, device failure, device corrosion, or other device-specific reprocessing process-related function and safety outcomes Environmental impact: Environmental and human health impacts Environmental impacts include carbon emissions for new device production and reprocessing, disposal waste volume, and other environmental impacts. Human health impacts include human health effects of air pollution, human health effects of chemical exposure e.g., cancer, breathing issues Cost: First use device purchase cost, SUMD reprocessing cost, SUMD disposal cost, and costs associated with safety and environmental outcomes	Does not provide data for all reprocessing phases (i.e. device cleaning/sterilisation and device safety and functioning testing)
<b>Setting</b>	Any healthcare setting	None
<b>Study design</b>	In vivo primary studies	Conference abstracts Qualitative studies Case reports or series Ecological studies Studies which do not describe a methodology (e.g. literature reviews) Systematic reviews
<b>Language</b>	English, German	Any other language



## Data extraction and outcome selection

Study data were extracted independently by two of four reviewers (NMG, CW, LK, ÁT) into study design specific extraction forms in Microsoft Word and subsequently agreed by the two reviewers. Third-party arbitration was used to resolve disagreements. During extraction, devices were classified as risk class I, IIa or IIb, using Medical Device Coordination Group guidance [18]. The system, created to support implementation of the 2017 EU Medical Device Regulation [3], [16], is similar to the Spaulding Classification System employed in the USA [19] and considers more factors in the assignment of risk classes [18].

Safety and cost outcomes were selected for extraction by the review team based on their prevalence across device-specific studies, objective measurement, transparency of reporting, and cost sources (Attachment 2). Primary outcomes were those which:

- Directly impacted patient safety (e.g. complications, functionality loss),
- accounted for both direct and indirect reprocessing costs (e.g. implementing reprocessing or due to infections), and
- directly adversely impact the environment (e.g. global warming potentials).

Secondary outcomes were those which:

- Indirectly impacted patient safety (e.g. procedure time),
- accounted for direct reprocessing costs only, and
- estimated environment-related human health impacts (e.g. toxicological effects of a process).

## Quality assessment

Two reviewers independently assessed the quality of the studies included, with disagreements resolved by consensus. Adapted versions of the 27-item Downs and Black [20] and 19-item Consensus Health Economic Criteria list (CHEC-list) [21] were employed to quality appraise randomised and non-randomised studies and economic study designs. In the absence of a critical appraisal tool for life cycle assessment (LCA) study designs, we employed a transparency checklist proposed by Keil et al. [22]. The checklist was based on German Institute for Standardization (Deutsches Institut für Normung; DIN) and International Organization for Standardization (ISO) standards DIN ISO 14040 and DIN ISO 14044. In keeping with the approach adopted by Keil et al., we report the proportion of items individual study authors report information on. Details of the adaptations made to the quality appraisal tools are reported in Attachment 3.

## Data analysis and synthesis

We completed an assessment of the feasibility of meta-analysis for each outcome following published guidance [23], [24] (Attachment 4). Based on the results, a narra-

tive synthesis using structured reporting of effects was completed, calculating a standardised effect measure for safety outcomes; odds ratios for categorical outcomes and mean differences for continuous outcomes, and reporting of the number of observed events in the total population for categorical outcomes and the mean/median with standard deviations (SDs) for continuous outcomes [24].

## Grading of recommendations, assessment, development and evaluations

The GRADE system was employed to determine a level of confidence, ranging from very low to high, in individual review outcomes based on the contributing primary studies [25]. In line with best practice, we only applied GRADE assessments to primary review outcomes [25]. We did not apply GRADE to environmental outcomes.

## Results

### Search results and included studies

Details of the search results and the PRISMA flow diagram are reported in Figure 1. We identified 10 studies [26], [27], [28], [29], [30], [31], [32], [33], [34], [35] examining three types of risk class I device: external fixator devices (n=3 studies, 1 device) [26], [27], [28]; compression sleeves (n=2 studies, 1 device) [29], [30]; and pulse oximeters (n=1 study, 1 device) [29], and three types of risk class II device: ophthalmic devices (n=1 study, 1 device) [31]; surgical instruments for grasping and cutting (n=1 study, 1 device) [29]; and endoscopic and laparoscopic devices (n=5 studies, 5 devices) [29], [32], [33], [34], [35].

### Characteristics of included studies

The characteristics of included studies are reported in Table 2. The studies were undertaken in the USA (n=8) [26], [27], [28], [29], [30], [31], [32], [34] and Europe (n=2; Portugal and Croatia) [33], [35]. Study designs were classified as: randomised controlled trials (n=2 studies) [28], [35]; observational (n=4 studies) [26], [31], [32], [33]; costing (n=2 studies) [27], [34]; and life cycle assessment (n=2 studies) [29], [30].

Safety outcome data were available for external fixator devices; ophthalmic devices; and endoscopic and laparoscopic devices. Cost outcomes were available for all device types, except for ophthalmic devices. Environmental outcomes were available for: compression sleeves; pulse oximeters; surgical instruments for grasping and cutting; and four endoscopic and laparoscopic devices.

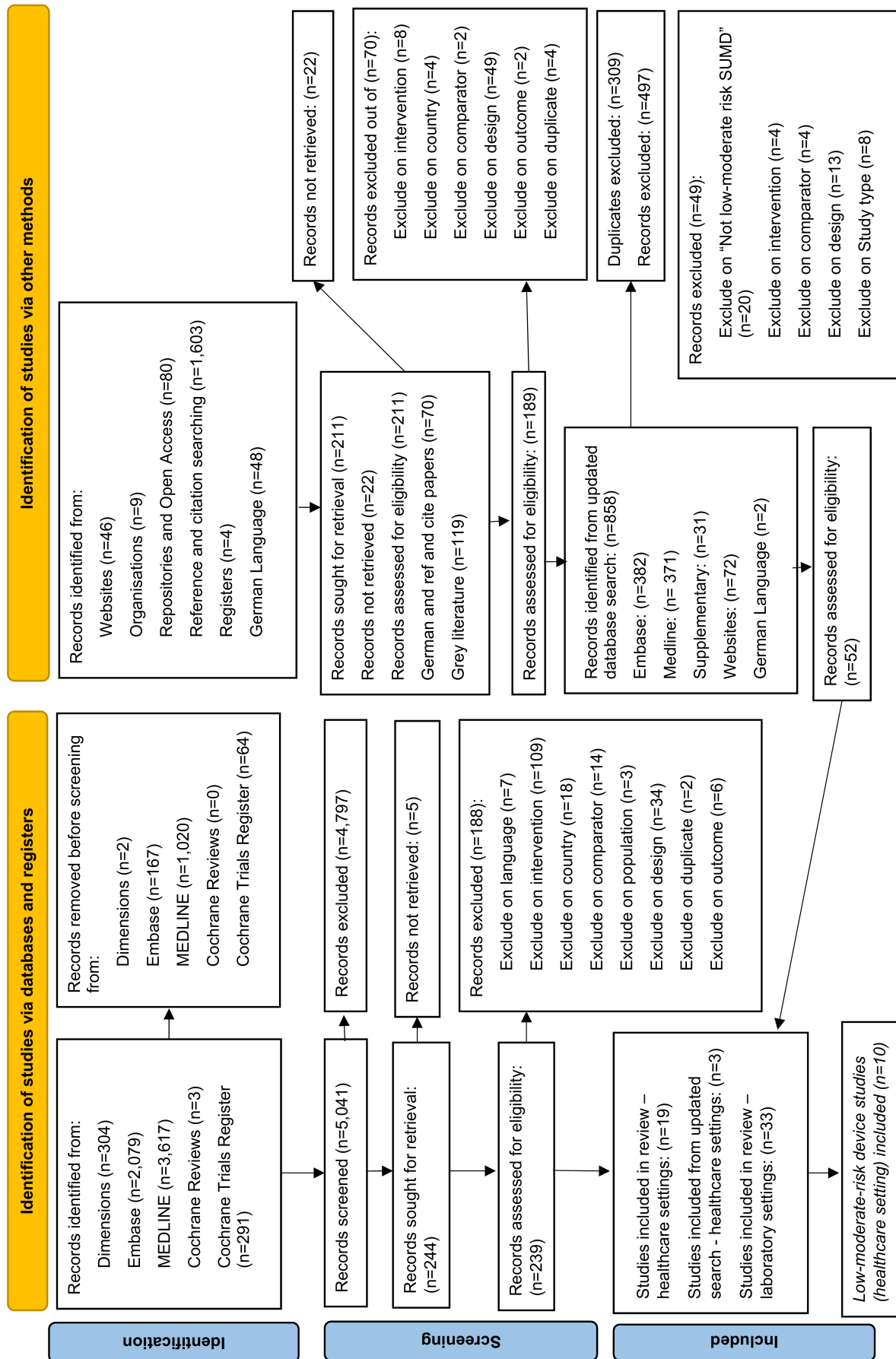


Figure 1: PRISMA flow diagram of search results

Table 2: Characteristics of included studies

Author (year)	Study design and quality/ transparency reporting rating	Study location (country, facility)	Device name(s), model(s), brand(s)	Eligible participants	Reprocessing intervention			N devices Intervention Comparison	Data collection period/ Year of costings (currency if applicable)	Outcomes			
					Oversight	Location	Number of cycles			Patient safety	Device functionality	Costs (Items costed)	Environmental
External fixator devices													
Dirschl and Smith (1998) [26]	Observational case matched (prospective intervention) and retrospective (comparison) 13/30 Poor quality	USA, hospital (trauma centre)	Name: External fixators Models: Not reported Brands: Synthes, Orthofix, Hoffmann, Ace Fisher, EBI, Joint Biomechanics, Richards	All patients, all fracture types	Research team criteria	Internal	1–2	N=134 Reprocessed n=65 New n=69	Intervention: July 1994 to October 1995 Comparison: March 1993 to July 1994	Pin tract infection rate, reoperation rates	Not collected in study	Not collected in study	Not collected in study
Horwitz <i>et al.</i> (2007) [27]	Cost study 6/16 Low quality	USA, hospital (trauma centre)	Name: External fixation clamps, posts, and rods Model: Not reported Brand: Stryker Hoffmann	Not reported	FDA approved	External: Original device manufacturer	1–3	N=not reported Reprocessed n=474 New n=not reported	May to December 2005 (US\$)	Not collected in study	Not collected in study	Cost savings	Not collected in study
Sung <i>et al.</i> (2008) [28]	Randomised controlled trial 24/30 Good quality	USA, hospital (trauma centre)	Name: External fixators Model: Not reported Brand: Stryker Hoffmann	Patients aged 18 years and over, with orthopaedic trauma association type A or C with significant shortening and metaphyseal diaphyseal dissociation	FDA approved	External: Independent company	Not reported	N=96 Reprocessed n=46 New n=50	November 2001 to May 2004 (US\$)	Pin tract infection rate	Loss of fixation, loosening of components at follow-up	Cost savings	Not collected in study

(Continued)

Table 2: Characteristics of included studies

Author (year)	Study design and quality/ transparency reporting rating	Study location (country, facility)	Device name(s), model(s), brand(s)	Eligible participants	Reprocessing intervention			N devices Intervention Comparison	Data collection period/ Year of costings (currency if applicable)	Outcomes				
					Oversight	Location	Number of cycles			Patient safety	Device functionality	Costs (items)	Environmental	
Compression sleeves														
Unger and Landis (2016) [29]	Life cycle assessment 68% of transparency reporting checklist items	USA, hospital	Name: Deep vein thrombosis compression sleeves Model: Not reported Brand: Wilson-Cook	Model based on annual device usage	FDA approved	External: Independent company	1–5	N=6427 Reprocessed n=3213 New n=6427	2013 (USA\$)	Not collected in study	Not collected in study	Not collected in study	Device life-cycle costs	Global warming impacts Human health impacts (carcinogenic, non-carcinogenic, respiratory) of 7 devices
Lichtnegg <i>et al.</i> (2023) [30]	Life cycle assessment 81% of transparency reporting checklist items	USA, hospital	Name: Intermittent pneumatic compression sleeve Model: 9525 Brand: Kendall SCD™ sleeves	Model based on 5 hospital treatment	FDA approved	External: Independent company	1–4	N=6.22 Reprocessed n=1.22 New n=5	2021 (USA\$)	Not collected in study	Not collected in study	Not collected in study	Device waste disposal costs	Environmental impacts (16 categories)
Pulse oximeter														
Unger and Landis (2016) [29]	Life cycle assessment 68% of transparency reporting checklist items	USA, hospital	Name: Pulse oximeter Model: Not reported Brand: Wilson-Cook	Model based on annual device usage	FDA approved	External: Independent company	1–5	N=2351 Reprocessed n=1175 New n=2351	2013 (USA\$)	Not collected in study	Not collected in study	Not collected in study	Device life-cycle costs	Global warming impacts Human health impacts (carcinogenic, non-carcinogenic, respiratory) of 7 devices

(Continued)

Table 2: Characteristics of included studies

Author (year)	Study design and quality/ transparency reporting	Study location (country, facility)	Device name(s), model(s), brand(s)	Eligible participants	Reprocessing intervention			N devices Intervention Comparison	Data collection period/ Year of costings (currency if applicable)	Outcomes			
					Oversight	Location	Number of cycles			Patient safety	Device functionality	Costs (Items)	Environmental
Ophthalmic devices													
Perry (1996) [31]	Prospective observational study 14/30 Poor quality	USA, hospital	Name: Disposable phaco needle tips Model: Not reported Brand: Not reported	Patients with cataracts who underwent extracapsular cataract extraction by phacoemulsification	FDA approved (following FDA guide in place pre-regulation)	Internal	1–4	N=113 Reprocessed n=97/113 New n=113	1 year (dates not reported)	Interoperative complications, phacoemulsification procedure time	Not collected in study	Not collected in study	Not collected in study
Surgical instruments for grasping and cutting													
Unger and Landis (2016) [29]	Life cycle assessment 68% of transparency reporting checklist items	USA, hospital	Name: Arthroscopic shaver Model: Not reported Brand: Not reported	Model based on annual device usage	FDA approved	External: Independent company	1–5	N=47 Reprocessed n=24 New n =47	2013 (USA\$)	Not collected in study	Not collected in study	Device life-cycle costs	Global warming impacts Human health impacts (carcinogenic, non-carcinogenic, respiratory) of 7 devices
Endoscopic and laparoscopic devices													
Brady <i>et al.</i> (2017) [32]	Observational (prospective (intervention) and retrospective (comparison)) 23/30 Good quality	USA, hospital	Name: Laparoscopic sealers/dividers Model: Blunt tip laparoscopic sealer/divider 5 mm–37 cm Brand: LigaSure™	All patients attending for laparoscopic resections and segmental resections, including right and sigmoid colectomies only	FDA approved	External (independent company)	1	N=152 Reprocessed n=76 New n=76	Intervention: January 2014 to October 2015 Comparison: November 2012 to December 2013	Postoperative complications (complications and/or reoperation), procedure time (minutes), duration of hospital stay (days) s	Not collected in study	Indirect costs (hospitalisation), direct costs (operative)	Not collected in study



(Continued)

Table 2: Characteristics of included studies

Author (year)	Study design and quality/ transparency reporting rating	Study location (country, facility)	Device name(s), model(s), brand(s)	Eligible participants	Reprocessing intervention			N devices Intervention Comparison	Data collection period/ Year of costings if (currency if applicable)	Outcomes			
					Oversight	Location	Number of cycles			Patient safety	Device functionality	Costs (Items costed)	Environmental
Endoscopic and laparoscopic devices													
de Sousa Martins et al. (2018) [33]	Retrospective observational study  24/30 Good quality	Portugal, hospital	Name: Ultrasonic scissors/scalpel /shears and linear suture machine Model: 5 mm/36 cm C/rod, No. 55/60-3.8, No. 75/80-3.8, and No. 75/80-4.8 Brand: Harmonic ACE®	All patients aged over 17 years attending for surgical interventions in the oesophagus, stomach, and/or duodenum, with or without complications, in which the devices were used	Local policy (hospital)	External (independent company)	1	N=733 Reprocessed n=316 New n=417	2014 (USA\$)	Postoperative complications (complications and/or reoperations), procedure time (minutes), duration of hospital stay (days)	Not collected in study	Direct (operative) costs	Not collected in study
Kozarek et al. (1999) [34]	Cost study  6/16 Low quality	USA	Name: Sphincterotome s Models: Braided wise UTS-30 and CT-30 Brand: Wilson-Cook	Not reported	Research team criteria	Internal	1–9	N=930 Reprocessed n=155 New n=775	Intervention: September 1996 to September 1997 Comparison: September 1995 to September 1996 (USA\$)	Not collected in study	Not collected in study	Direct (operative) costs	Not collected in study

(Continued)

Table 2: Characteristics of included studies

Author (year)	Study design and quality/ transparency reporting rating	Study location (country, facility)	Device name(s), models(s), brand(s)	Eligible participants	Reprocessing intervention			N devices Intervention Comparison	Data collection period/ Year of costings (currency if applicable)	Outcomes			
					Oversight	Location	Number of cycles			Patient safety	Device functionality	Costs (Items costed)	Environmental
Endoscopic and laparoscopic devices													
Mihanović et al. (2021) [35]	Randomised controlled trial  28/30 Excellent quality	Croatia, hospital	Name: Ultrasonic scissors/scalpel /shears Model: with adaptive tissue technology and Ethicon Endo-Surgery Brand: Harmonic ACE®	All patients aged 5–65 years with acute appendicitis, and without significant comorbidities	Local policy (hospital)	Internal	1	N=11 Reprocessed n=51 New n=49	May 2019-April 2020	Postoperative complications (complications and/or reoperations), procedure time (minutes), duration of hospital stay (days)	Not collected in study	Not collected in study	Not collected in study
Unger and Landis (2016) [29]	Life cycle assessment  68% of transparency reporting checklist items	USA, hospital	Name: Ultrasonic scalpel/shears/ scissors Model: Not reported Brand: Harmonic Name: Laparoscopic sealer/divider Model: Not reported Brand: Ligasure™ Name: Endoscopic trocar Model: Not reported Brand: Not reported	Model based on annual device usage	FDA approved	External: independent company	1–5	Ultrasonic scalpel N=613 Reprocessed n=307 New=613 Laparoscopic sealer/divider N=29 Reprocessed n=14 New n=29 Endoscopic Trocar N=5418 Reprocessed n=2709 New n=5418 Scissor tip N=110 Reprocessed n=55 New n=110	2013 (USA\$)	Not collected in study	Device life-cycle costs	Global warming impacts Human health impacts (carcinogenic, non-carcinogenic, respiratory) of 7 devices	

FDA: U.S. Food and Drug Administration

Devices were reprocessed at hospital sterilisation departments in one (33%) external fixator device study [26], the (100%) ophthalmic device study [31], and two (20%) endoscopic and laparoscopic device studies (n=2 devices) [34], [35]. Otherwise, reprocessing was undertaken by an external reprocessing company or the original device manufacturer. Most studies reported compliance with FDA reprocessing requirements (n=5 studies; 50%) and others followed local hospital or national policies (n=3 studies; 30%) or research team criteria (n=2 studies; 20%). The number of reprocessing cycles of the same device ranged from 1 [32], [33], [35] to 9 [34].

## Safety outcomes

Studies providing safety data were of poor/low to excellent quality based on the Downs and Black checklist (Table 2 and Attachment 3).

### External fixator devices (risk class I)

No external fixator device safety outcomes were feasible for meta-analysis and were reported narratively (Attachment 4; Table 3). Dirschl and Smith put devices through up to two reprocessing cycles and reported the outcomes for the overall reuse programme only [26]. The overlapping confidence intervals (CIs) indicated similar odds of infection between once-reprocessed devices and new SuMDs across studies (Table 3). Sung et al. also reported no difference in the rate of loss of device fixation or loosening of device components between reused devices and new SuMDs [28].

### Ophthalmic devices (risk class I)

One study contributing data on phaco needle tip reprocessing and reuse safety [31] reported no intraoperative problems or postoperative complications attributable to phaco needle tips in the single-use or reused device groups. The authors reported that there was no association between phacoemulsification time and the number of device reuses (up to five uses), but did not report statistical data to support this statement [31].

### Endoscopic and laparoscopic devices (risk class IIa)

Endoscopic and laparoscopic device safety outcomes were not feasible for meta-analysis due to inconsistent statistical outcome reporting and heterogeneity in author definitions of complication outcomes (Attachment 2). Four outcomes: reoperations; post-operative complications, procedure time and duration of hospital stay were available for laparoscopic sealer/divider [32], ultrasonic scalpel/shears/scissors [33], [35], and linear suture machine [33] devices. The odds of reoperations [32], reoperations and postoperative complications [33], and postoperative complications [35] were consistently reduced in the reused group compared with the SuMD

group, but differences did not reach statistical significance. There were no statistically significant differences in procedure time between procedures employing new and those employing once-reprocessed devices, but conflicting results were reported for duration of hospital stay (Table 3).

## Cost outcomes

Studies providing data on cost outcomes were of low to good quality or reported 68% of items on a transparency reporting checklist (Table 2 and Attachment 3).

### External fixator devices (risk class I)

Two studies – Horwitz et al. [27] and Sung et al. [28] – reported on one direct cost outcome: savings incurred by the hospital during the study period. Both studies captured US dollar (US\$) costs during a similar time frame (between 2001 and 2005) and assumed that a similar proportion (between 75% and 80%) of devices could pass reprocessing requirements. Horwitz et al. reported that reuse of reprocessed external components resulted in savings of 25% and savings of 21% when accounting for the cost of internal components of fixation devices [27]. Sung et al. reported savings of 45% did not account for the device reuse rate [28] (Table 3).

### Deep vein thrombosis compression sleeves (risk class I)

Of the seven devices examined in Unger and Landis's study, deep vein thrombosis compression sleeves had the highest potential for device life cycle cost savings [29] with incremental savings diminishing with each additional reprocessing cycle, up to five cycles (Table 3).

### Pulse oximeter (risk class I)

Pulse oximeter device reprocessing resulted in device life cycle cost savings with diminishing incremental savings with each additional reprocessing cycle, up to five cycles [29] (Table 3).

### Surgical instruments for grasping and cutting (risk class IIa)

Arthroscopic shaver device reprocessing resulted in device life cycle cost savings with diminishing incremental savings after each reprocessing cycle [29] (Table 3).

### Endoscopic and laparoscopic devices (risk class IIa)

Three of the four studies captured costs in US\$ [29], [32], [34], and three studies estimated costs during a similar time frame (2013–2015) [29], [32], [33]. Three studies examined direct, procedure-related costs [32], [33], [34]. One study reported a significant decrease (US\$282) in

Table 3: Narrative synthesis of safety and cost outcome data

Narrative synthesis of safety outcomes									
External fixator devices									
Author (year)	Pin tract infection	OR, 95% CI	n/N, %	Reoperation rate	OR, 95% CI	n/N, %	Loss of fixation	n/N, %	Loosening of components
Dirschl and Smith (1998) [26]	Intervention: 4/65, 6% Comparison: 5/69, 7%	OR=0.85 (0.24–3.03)	Intervention: 9/65, 14% Comparison: 6/69, 9% p=0.32	NR	OR=1.69 (0.56–5.04)	NR	NR	NR	NR
Sung et al. (2008) [28]	Intervention: 24/46, 52% Comparison: 23/50, 46% p=0.320	OR=1.13 (0.75–1.71)	NR	NR	NR	Intervention: 2/46, 8% Comparison: 2/50, 4% p=0.70	OR=1.09 (0.15–8.08)	Intervention: 4/333, 1% Comparison: 5/413, 1% p=1.00	OR=0.99 (0.26–3.72)
Ophthalmic devices									
Author (year)	Procedure time					MD, 95% CI			
Perry et al. (1996) [31]	Mean (SD) N					NA			
	No. of uses	0.00–1.00	1.01–2.00	2.01–3.00	3.01–4.00	4.01–5.00	>5.00		
	2 <sup>nd</sup> use	12/97	22/97	29/97	22/97	7/97	5/97		
	3 <sup>rd</sup> use	5/56	18/56	16/56	6/56	8/56	3/56		
	4 <sup>th</sup> use	6/26	7/26	9/26	1/26	1/26	2/26		
	5 <sup>th</sup> use	0/26	2/26	1/26	0/26	0/26	0/26		
	1 <sup>st</sup> use (new)	7/113	26/113	42/113	20/113	9/113	9/113		
Endoscopic and laparoscopic devices									
Author (year)	Procedure time		MD, 95% CI		Duration of hospital stay		Postoperative complications		
	Mean (SD) N		MD, 95% CI		Mean (SD) N		n/N, %	OR 95% CI	
Brady et al. (217) [32]	Intervention: 128 (41) 76 Comparison: 131 (48) 76 p=0.47		MD: –3.00 (–17.19 to 11.19)		Intervention: 3.50 (0.60) 76 Comparison: 3.80 (0.50) 76 p=0.18		Intervention: 3/76, 3.9% Comparison: 4/76, 5.2% p=0.12	OR=0.74 (0.16–3.42)	
deSouza Martins et al. (2018) [33]	Intervention: 140 (90) 316 Comparison: 147 (91) 417		MD: –7.20 (–20.43 to 6.03)		Intervention: 9.55 (8.92) 316 Comparison: 10.39 (12.00) 417		Intervention: 39/316, 12.3% Comparison: 56/417, 13.4%	OR=0.91 (0.59–1.41)	
Mihanovic et al. (2020) [35]	Intervention: 25 (21–35) 51 Comparison: 22 (20–30) 49		Not applicable		Intervention: 2 (2–3) 51 Comparison: 2 (2–3) 49		Intervention: 1/51, 1.9% Comparison: 2/49, 4.1%	OR=0.47 (0.04–5.36)	

(Continued)

Table 3: Narrative synthesis of safety and cost outcome data

Narrative synthesis of cost outcomes					
External fixator devices					
Author (year)	Direct (operative costs)		Cost difference		
	Cost per device and/or total		25% of the cost of the reused components 21% of the total external fixation system (reused and new components) costs		
Horwitz <i>et al.</i> (2007) [27]	Intervention: 50% of new device cost Comparison: Not reported				
Sung <i>et al</i> (2008) [28]	Distal radius Intervention: US\$982 per device Comparison: US\$2,120 per device				Distal radius (23 devices): US\$26,174, 46%
	Pilon Intervention: US\$1,225 per device Comparison: US\$2,741 per device				Pilon (14 devices): US\$21,224, 45%
	Plateau Intervention: US\$1,608 per device Comparison: US\$3,614 per device				Plateau (9 devices): US\$18,054, 45%
					Total: US\$65,452, 45%
Endoscopic and laparoscopic devices					
Author (year)	Direct (operative costs)		Total hospital (direct and indirect) costs		Cost difference
	Cost per device and/or total		Cost per item cost	Cost difference	Costs per device
Brady <i>et al.</i> (2017) [32]	Per device Intervention: US\$225 Comparison: US\$505  Total (76 devices), median (IQR) Intervention: US\$2,674 (US\$1,855–4,415) Comparison: US\$2,956 (US\$1,655–4,740)		Total operative, charges and hospitalisation costs: (76 devices), median (IQR) Intervention: US\$5,805 (US\$855–12,253) Comparison: US\$5,888 (US\$0–11,258)	Total (76 devices): US\$83, p=0.340	NR
Kozarek <i>et al.</i> (1999) [34]	Per device Intervention: US\$5.83 + cost of new device Comparison: US\$124.00  Total cost Intervention (222 devices): US\$30,634.00 Comparison (775 devices): US\$96,595.00		NR	NR	NR



(Continued)

Table 3: Narrative synthesis of safety and cost outcome data

Narrative synthesis of cost outcomes					
External fixator devices					
Unger and Landis (2016) [29]	Per device (suture machine) Intervention: €58.05 per machine + €7.50 per recharge Comparison (average of 3 machines): €127.03  Per device (scissors) Intervention: €246.00 Comparison: €512.43  Total (suture machine) Intervention (193 devices and 386 recharges): €11,203.65 Comparison (178 devices): €23,819.96  Total (scissors) Intervention (285 devices): €70,110.00 Comparison (418 devices): €214,195.74	Suture machine (193 reused devices + 386 recharges compared with 178 new devices): €14,623.61  Scissors (285 reused compared with 418 new devices): €75,932.55	NR	NR	The items costed were the price of each device (in 2013 US\$), quantity of each device used on an annual basis, waste disposal costs at US\$0.14 per kilogram of waste generated (SUMDs only), and reprocessing markdown for each device at 50% of the original device cost.
					Ultrasonic scalpel n uses (n devices) 2 uses compared with new (307 compared with 613): US\$39,000 3 uses compared with new (204 compared with 613): US\$52,000 4 uses compared with new (204 compared with 613): US\$58,000 5 uses compared with new (123 compared with 613): US\$63,000 6 uses compared with new (102 compared with 613): US\$65,000  Laparoscopic sealer/divider n uses (n devices) 2 uses compared with new (14 compared with 29): US\$4,500 3 uses compared with new (10 compared with 29): US\$6,000 4 uses compared with new (7 compared with 29): US\$7,000 5 uses compared with new (6 compared with 29): US\$7,500 6 uses compared with new (5 compared with 29): US\$8,000  Endoscopic trocar n uses (n devices) 2 uses compared with new (2,079 compared with 5,418): US\$23,000 3 uses compared with new (1,806 compared with 5,418): US\$31,000 4 uses compared with new (1,355 compared with 5,418): US\$36,000 5 uses compared with new (1,084 compared with 5,418): US\$38,000 6 uses compared with new (903 compared with 5,418): US\$39,500  Scissor tip n uses (n devices) 2 uses compared with new (55 compared with 110): US\$800 3 uses compared with new (37 compared with 110): US\$900 4 uses compared with new (27 compared with 110): US\$950 5 uses compared with new (22 compared with 110): US\$1000 6 uses compared with new (18 compared with 110): US\$1050

(Continued)

Table 3: Narrative synthesis of safety and cost outcome data

Deep vein thrombosis compression sleeves		
Author (year)	Environmental costs	Cost difference
	<b>Costs per device</b>	
Unger and Landis (2016) [29]	The items costed were: the price of each device (in 2013 US\$), quantity of each device used on an annual basis, waste disposal costs at US\$0.14 per kilogram of waste generated (SUMDs only), and reprocessing markdown for each device at 50% of the original device cost.	n uses (n devices) 2 uses compared with new (3213 compared with 6427): US\$72,000 3 uses compared with new (2142 compared with 6427): US\$98,000 4 uses compared with new (1607 compared with 6427): US\$110,000 5 uses compared with new (1285 compared with 6427): US\$118,000 6 uses compared with new (1071 compared with 6427): US\$122,000
<b>Pulse oximeter</b>		
	<b>Environmental costs</b>	
	<b>Costs per device</b>	
Unger and Landis 2016 [29]	The items costed were: the price of each device (in 2013 US\$), quantity of each device used on an annual basis, waste disposal costs at US\$0.14 per kilogram of waste generated (SUMDs only), and reprocessing markdown for each device at 50% of the original device cost.	n uses (n devices) 2 uses compared with new (1715 compared with 2351): US\$27,500 3 uses compared with new (784 compared with 2351): US\$36,000 4 uses compared with new (588 compared with 2351): US\$43,000 5 uses compared with new (470 compared with 2351): US\$41,000 6 uses compared with new (392 compared with 2351): US\$45,000
<b>Arthroscopic device</b>		
	<b>Environmental costs</b>	
	<b>Costs per device</b>	
Unger and Landis (2016) [29]	The items costed were: the price of each device (in 2013 US\$), quantity of each device used on an annual basis, waste disposal costs at US\$0.14 per kilogram of waste generated (SUMDs only), and reprocessing markdown for each device at 50% of the original device cost.	n uses (n devices) 2 uses compared with new (24 compared with 47): US\$500 3 uses compared with new (16 compared with 47): US\$600 4 uses compared with new (12 compared with 47): US\$650 5 uses compared with new (9 compared with 47): US\$700 6 uses compared with new (8 compared with 47): US\$800

\*Cost estimates for "Environmental costs of reprocessing" are approximations. Raw data is not provided in the original study report.

cost in the reprocessed compared with single-use group ( $p=0.028$ ) [32]. When accounting for both direct and indirect costs, savings were sustained but were no longer statistically significant ( $p=0.340$ ) [32]. Two studies reported annual hospital cost savings in the reprocessed group compared with the single-use group: US\$65,961 when 222 devices were reused for an average of 2.4 times [34], €14,623.61 based on reuse of 193 linear suture machines compared with purchasing 178 new linear suture machines, and €75,932.55 based on reuse of 418 ultrasonic scalpel/shears/scissors and purchase of 285 new ultrasonic scalpel/shears/scissors over the study period [33]. One study [29] reported small incremental device life cycle related cost savings with each additional reprocessing cycle for each of the four endoscopic and laparoscopic device examined (Table 3).

## Environmental outcomes

Environmental impact outcome data were available across two studies for compression sleeve devices [29], [30] and from one study for pulse oximeter, surgical instruments for grasping and cutting, and endoscopic and laparoscopic devices [29]. The functional unit in the Lichtenegger et al. study [30] was five uses of an intermittent pneumatic compression sleeve whereas, in the Unger and Landis report [29], it was annual use of seven single-use devices, used up to 5 times in a single hospital. Therefore, results are reported together across devices in the Unger and Landis report. Both studies providing data on environmental outcomes [29], [30] reported 68%–81% of items on a transparency reporting checklist (Table 2 and Attachment 3).

In their one-to-one device comparison (i.e. exclusion of annual device use), Unger and Landis [29] reported the following relative global warming and human health outcomes: carcinogenic, non-carcinogenic and respiratory impacts. Of the devices studied, the compression sleeve had the highest global warming and non-carcinogenic impacts, and the laparoscopic sealer/divider had the highest carcinogenic and respiratory impacts [29]. Device impacts, normalised to the device with the highest impact for each outcome, are reported in Table 4. When accounting for annual use of all seven devices using median/mean reprocessing lifecycle inventory inputs, reprocessing resulted in a reduced and normalised global warming impact with each additional reprocessing cycle compared to single device use. When accounting for annual use of all seven devices using median/mean reprocessing lifecycle inventory inputs, reprocessing resulted in increased normalised carcinogenic, non-carcinogenic and respiratory impacts with each additional reprocessing cycle compared to single device use (Table 4). In the study by Lichtenegger et al. [30], results related to the product contribution to ecological footprint of a person across the 4 impact domains. The authors reported reduced environmental contribution of the reused versus the new devices across all impact domains (Table 4). They further quantified the reduction in global warming potential (kg CO<sub>2,eq</sub>)

of 7.0 for single use to 4.2 for treatment of five patients using reprocessed devices.

## Grading of recommendations, assessment, development and evaluations rating

Eligible outcomes for the GRADE process were available for external fixator and endoscopic and laparoscopic devices. Specifically, the GRADE process was applied to four outcomes; pin tract infections (external fixator devices), reoperations (external fixator devices), post operative complications, including reoperations (endoscopic and laparoscopic devices) and total hospitalisation costs (endoscopic and laparoscopic devices). For all outcomes, the a priori rating was “low”, because most of the evidence for each of the four primary outcomes was derived from observational studies. Each outcome received at least one downgrade across two or more domains. When downgrades were applied, all outcomes received a final rating of very low certainty in the evidence. A summary table of judgements are provided in Table 5 with explanations provided in Attachment 5.

## Discussion

This study synthesises the available published evidence on SuMDs reprocessing across low and moderate risk devices, incorporating outcomes central to SuMD reprocessing debate (i.e. safety, economic and environmental considerations) [1], [2]. We identified 10 SuMDs across six types of risk class I and risk class II devices.

Apart from divergent findings on differences in duration of hospital stay post-procedure, we found no additional adverse safety events following SuMD reprocessing. This finding aligns with the results of a 2008 FDA audit of reprocessing approved SuMDs which reported no additional adverse safety effects for external fixation devices, laparoscopic instruments, compression sleeves, pulse oximeters, and arthroscopic accessories [5]. As with previous similar studies [7], [8] we could not estimate the cost-effectiveness of SuMD reprocessing from the available data. Consistent with Hailey et al. [8], this report demonstrates that indirect costs of SuMD reprocessing significantly reduces cost savings.

Based on the results of the GRADE assessment, we have very low confidence that the results for primary review safety and cost outcomes would be replicated in future studies. There was some evidence of positive and negative environmental impacts of SuMDs reprocessing, and of different environmental impacts by device.

## Future research

The results of this systematic review point toward a need for careful monitoring of the safety of risk class I and risk

Table 4: Narrative synthesis of environmental impact outcomes

Global warming and human health impacts for the seven devices normalized to the device with the highest impact					
Study					
Unger and Landis (2016) [29]					
	Compression sleeve	<b>1.00</b>	0.10 (approx.)	<b>1.00</b>	0.71 (approx.)
	Pulse oximeter	0.07 (approx.)	0.01 (approx.)	0.01 (approx.)	0.03 (approx.)
	Arthroscopic shaver	0.03 (approx.)	<0.01 (approx.)	0.01 (approx.)	0.01 (approx.)
	Scissor tip	0.01 (approx.)	0.02 (approx.)	<0.01 (approx.)	0.02 (approx.)
	Ultrasonic scalpel	0.80	0.09 (approx.)	0.60 (approx.)	0.35 (approx.)
	Laparoscopic sealer/divider	0.89 (approx.)	<b>1.00</b>	0.81 (approx.)	<b>1.00</b>
	Endoscopic trocar	0.45 (approx.)	0.05 (approx.)	0.30 (approx.)	0.88 (approx.)
Normalised global warming, and human health impacts					
Study					
Unger and Landis (2016) [29]					
	Single use	<b>1.00</b>	0.30 (approx.)	0.72 (approx.)	0.97 (approx.)
	1 reuse	0.99 (approx.)	0.73 (approx.)	0.89 (approx.)	0.99 (approx.)
	2 reuses	0.98 (approx.)	0.87 (approx.)	0.94 (approx.)	1.00
	3 reuses	0.97 (approx.)	0.93 (approx.)	0.97 (approx.)	1.00
	4 reuses	0.96 (approx.)	0.96 (approx.)	0.98 (approx.)	1.00
	5 reuses	0.96 (approx.)	<b>1.00</b>	<b>1.00</b>	<b>1.00</b>
Lichtnegger <i>et al.</i> (2023) [30]					
	Single use	0.07% (approx.)	0.05% (approx.)	0.030% (approx.)	0.055% (approx.)
	5 reuses	0.05% (approx.)	0.03% (approx.)	0.025 (approx.)	0.030% (approx.)

class IIa SuMDs reprocessing where the practice is permitted under legislation.

Furthermore, the findings underscore a need to estimate reprocessing costs using appropriate methodologies (e.g. economic evaluation studies), which is consistent with previous systematic reviews calling for additional cost-effectiveness research [7], [8], [36]. Specifically, future primary evaluation studies should consider procurement costs, reprocessing costs, care delivery costs, reprocessing implementation costs, and potential differences in device reprocessing lifespan. For instance, neither of the included external fixator device studies accounted for indirect hospitalisation costs in spite of observed non-statistically significant increases in some adverse safety outcomes [27], [28]. The high cost implications for health facilities of implementing regulatory SuMD reprocessing standards has also been noted [2]. By making scientific and social value judgement more explicit, full economic evaluations enable accountability and transparency about the health care delivery choices made on behalf of others [37]. As a result, full economic evaluation studies could assist EU member states in informing legislative options set out in the 2017 EU Medical Device Regulation, as well as other countries considering the question of SuMDs reprocessing.

To our knowledge, ours is the first systematic review to capture environmental impacts of SuMDs reprocessing.

The results highlight areas for methodological development in life cycle assessment research applied to healthcare and health services evidence synthesis to best utilise them to inform decision-making. In 2021, McGinnis *et al.* [38] described life cycle assessment studies applied to medical products and processes as “*relatively new*”. Specifically, available reporting checklists research should be validated, quality appraisal tools and reporting guidelines should be developed, as well as supports for applying the GRADE criteria to outcome data. In undertaking this methodological development work, life cycle assessment studies will be able to undergo all critical stages of a systematic review and will be more effective in informing decision-making in healthcare and health services research.

Finally, to best address ongoing debate in the field of SuMDs reprocessing, as well as adequately describing reprocessing oversight and processes, researchers should ensure that reprocessing safety and effectiveness studies are adequately powered to detect effects for primary and rare event outcomes e.g., major complications, which was lacking in several studies included in this review. Additionally, moving from observational to randomised controlled trials and adhering to relevant study design reporting standards would improve our confidence in the safety outcomes reported. When the proposed primary research is undertaken and reported as recommended,

Table 5: GRADE rating for primary outcomes

Primary outcome	A priori ranking	Downgrade for					Upgrade for				Final grade
		Risk of bias	Inconsistency	Indirectness	Imprecision	Publication bias	Large consistent effect	Dose response	Confounders only reducing size of effect		
External fixator devices											
Pin tract infections	Low	Serious limitation	Serious limitation	Very serious limitation	Very serious limitation	No serious limitations	No upgrade	No upgrade	No upgrade	Very low	
Reoperations	Low	Serious limitation	Serious limitation	Serious limitation	Very serious limitation	No serious limitations	No upgrade	No upgrade	No upgrade	Very low	
Endoscopic and laparoscopic devices											
Postoperative complications (complications and/or reoperations)	Low	Serious limitation	No serious limitations	Serious limitation	Serious limitation	No serious limitations	No upgrade	No upgrade	No upgrade	Very low	
Hospitalisation cost	Low	Serious limitation	No serious limitations	No serious limitations	Serious limitation	No serious limitations	No upgrade	No upgrade	No upgrade	Very low	



future systematic reviews on this topic could examine relationships between “reprocessing oversight” and safety, cost-effectiveness and environmental impacts.

## Strengths and limitations

The strengths of this review are its broad focus and the rigorous methods employed. We attempt to consider the alignment of reprocessing with quality assurance standards in order to help contextualise similarities and differences in the findings between studies of similar risk SuMDs [36]. By using a modern definition of reprocessing to determine study eligibility for inclusion, we were able to eliminate risks of including studies of similar related practices (e.g. sterilisation only). By distinguishing between the different “levels” of reprocessing oversight across studies, there was a potential to explore trade-offs between reprocessing safety and cost savings outcomes by reprocessing oversight. This distinction was useful as reprocessing regulation often requires outsourcing of reprocessing from hospital sterilisation departments to third-party reprocessors [1], [2]. Conversely, it is possible that certain eligible items were excluded if they did not define “reprocessing” or report on the reprocessing procedures. Failure to report this information could add confusion to this topic and authors are encouraged to include these details in their studies.

To ensure adequate clinical knowledge of individual SuMDs, advice was sought from the Health Products Regulatory Authority (HPRA), Ireland’s regulatory body for health products, including medical devices.

Although standardising costs data to a single currency and for the current year to adjust for inflation is common in systematic reviews of economic studies [14], we felt that doing so would not result in comparable costs in this review due to the quality of the cost studies, the outcomes identified, the likely advances in technology, and regional differences in costs. Instead, the broader trend of the presence or absence of cost savings in individual studies comparing reused and once-used SuMDs was reported.

## Conclusion

Insufficient quality evidence to establish the safety, cost-effectiveness and environmental impacts of reprocessing risk class I and risk class II SuMDs persists. Reprocessing results in cost savings and reduced global warming impacts but marginal savings diminish with subsequent reprocessing cycles. The volume and type of available evidence differs by device type. There is a need for explicit monitoring of the safety of risk class I and risk class IIa SuMD reprocessing where the practice is permitted under legislation. Reprocessing costs should be estimated using appropriate methodologies, and research is needed to enable life cycle assessment study designs to go through all critical stages of a systematic review to best utilise them to inform decision-making.

## Notes

### Authors’ ORCIDs

- McGrath N: 0000-0002-7716-7277
- Waldron C: 0000-0002-0408-8543
- Farragher A: 0009-0007-6338-2447
- Teahan A: 0000-0002-4734-1457
- Keshtkar A: 0000-0001-5249-3589
- Tessarolo F: 0000-0003-4022-5602
- Polisena J: 0000-0002-1560-3651

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### Disclaimer

Any views expressed in this report are those of the authors and not necessarily those of Ireland’s Minister for Health, Ireland’s Department of Health, the Health Research Board, the Bruno Kessler Foundation or the International Federation for Medical and Biological Engineering. The review authors have no competing interests to declare.

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### Competing interests

The authors declare that they have no competing interests.

## Attachments

Available from <https://doi.org/10.3205/dgkh000617>

1. Attachment1\_dgkh000617.pdf (153 KB)  
Search strategies
2. Attachment2\_dgkh000617.pdf (138 KB)  
Review outcome selection
3. Attachment3\_dgkh000617.pdf (141 KB)  
Quality assessment
4. Attachment4\_dgkh000617.pdf (144 KB)  
Meta-analysis feasibility assessment
5. Attachment5\_dgkh000617.pdf (129 KB)  
Grading of recommendations, assessment, development and evaluations

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#### Corresponding author:

Niamh McGrath

Evidence Centre, Health Information and Evidence Directorate, Health Research Board, 67-72 Lower Mount St, Dublin, Ireland, D02 H638; Phone: +353 1 2345000 [nmcgrath@hrb.ie](mailto:nmcgrath@hrb.ie)

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